

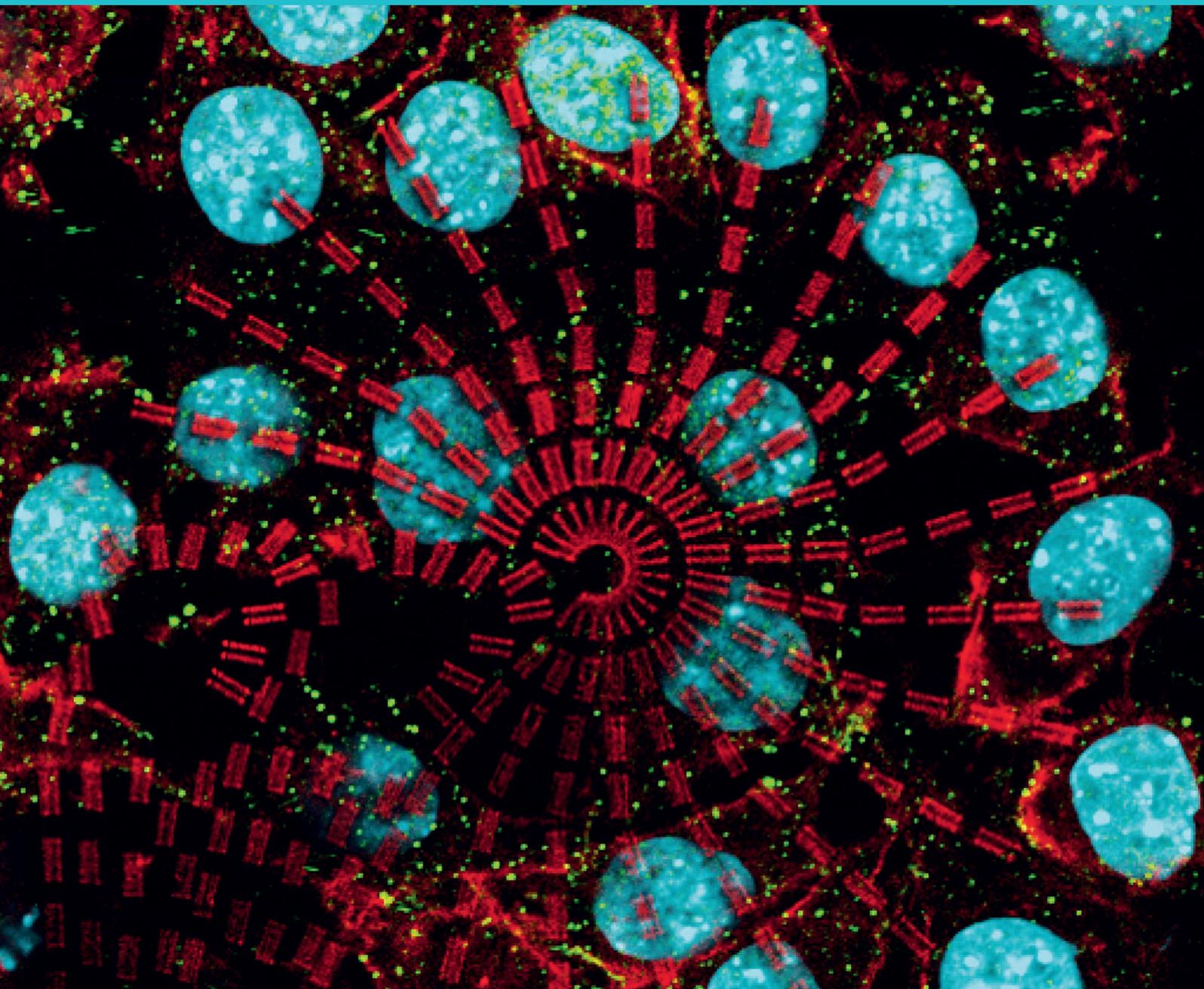


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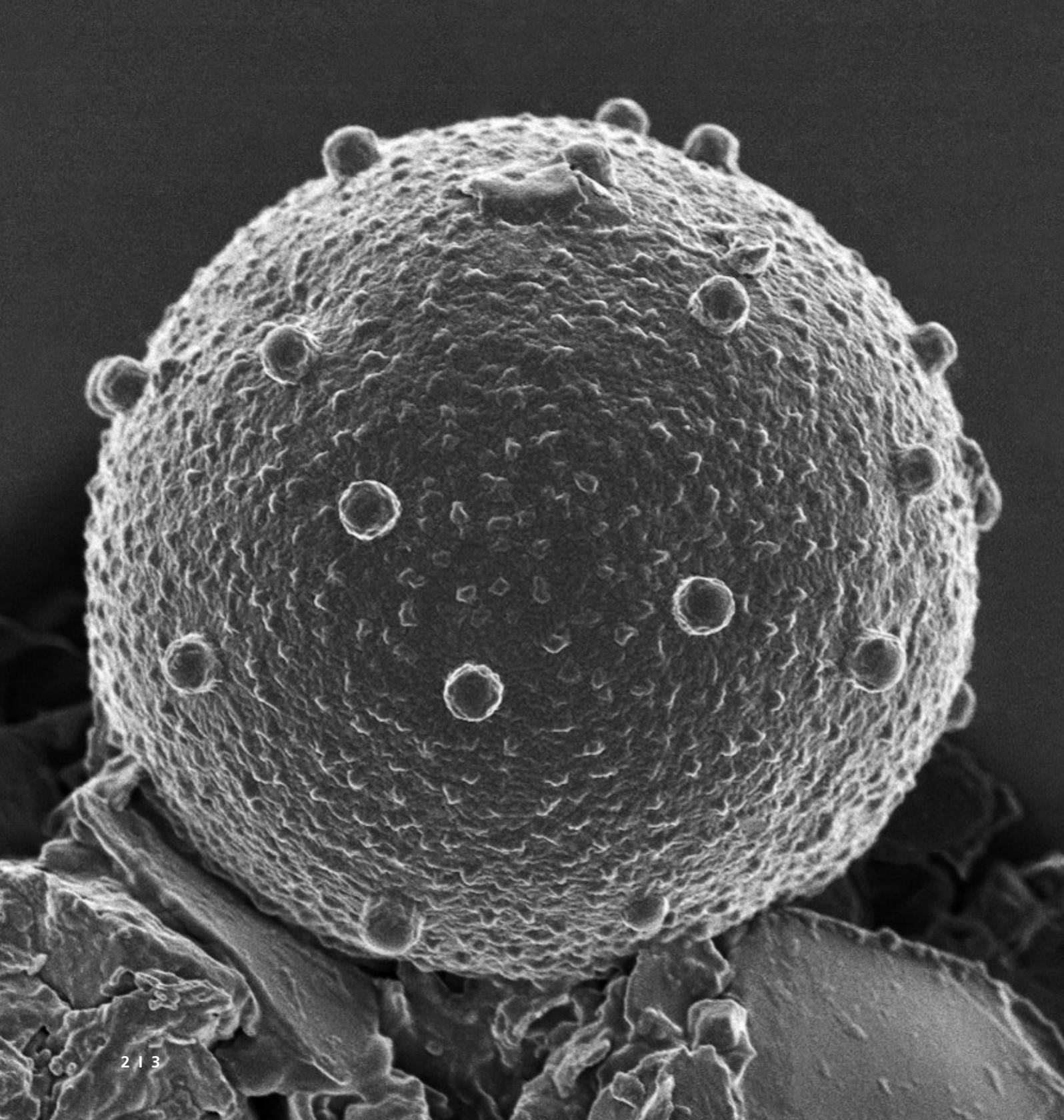
LIFE SCIENCES

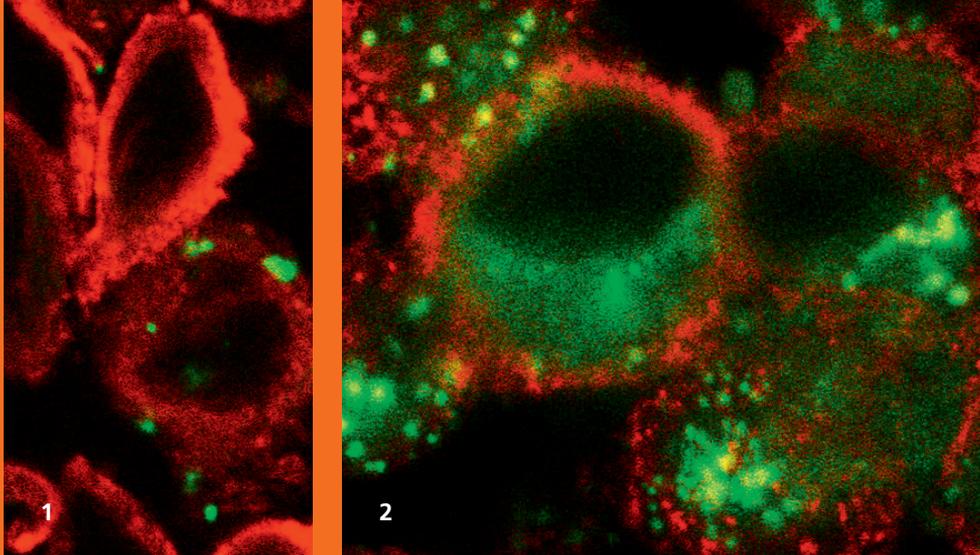
FRAUNHOFER GROUP FOR LIFE SCIENCES

NANOTECHNOLOGY RESEARCH FOR MAN AND THE ENVIRONMENT



POTENTIAL AND OPPORTUNITIES





*Uptake of nanoparticles
by cancer cells*

1 *unmodified*

2 *ligand-modified*

By the year 2015 the annual turnover of the nanotech industry is expected to be 3 trillion US dollars worldwide. The technological and economic significance of nanotechnology is tremendous, and its status as one of the key technologies of the 21st century is justified – above all in Germany. Germany is one of the leading countries in nanotechnology. Nearly half of all European nanotechnology businesses are based in Germany, and between 50,000 and 100,000 jobs in this country at present directly or indirectly depend on nanotechnology.

Dwarfs creating giant opportunities

The term nanotechnology derives from the old Greek word “*nános*”, roughly meaning “dwarf”. It thus alludes to the size of particles, interfaces, and functional structures which account for the special characteristics of nanotechnological applications and products. There is, as yet, no generally accepted definition of this term.

In many research areas, however, the following description has become widely established: nanotechnology is the production, investigation, and use of structures, molecular materials, and interfaces with at least one critical dimension being smaller than 100 nanometers. This means that a nanofiber or nanotube can, in fact, have a length of several millimeters – and as long as its diameter is less than 100 nanometers it will still comply with this definition.

Seizing opportunities, and preventing possible hazards

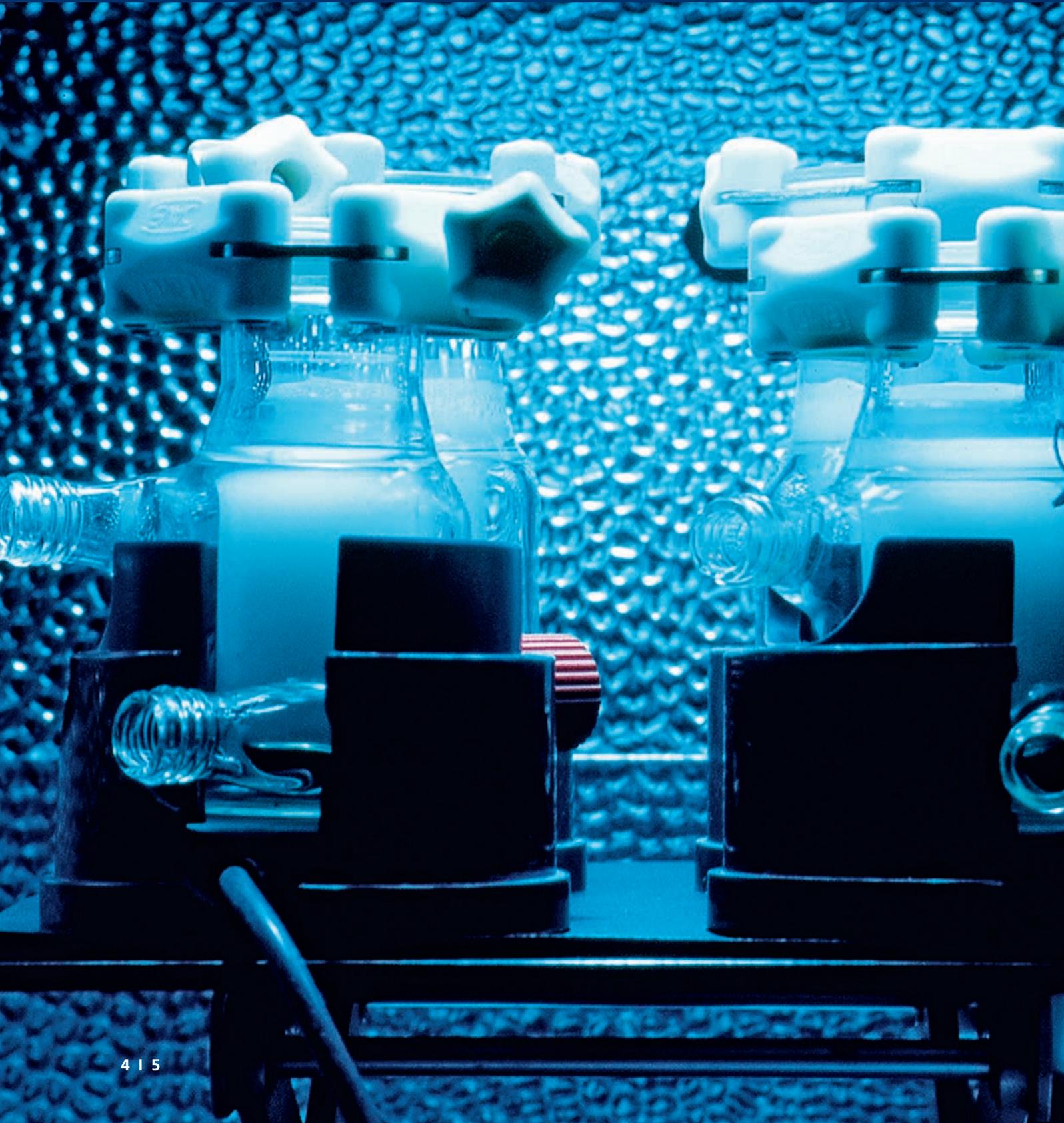
The wide spectrum of possible applications in medicine, environmental protection, packaging technology, production engineering, and the economic potential make nanotechnology a truly compelling field of research and motivate mankind to exploit the benefits. Past experience, however, has shown that technological innovation may also involve risks. According to the precautionary principle, therefore, special research effort in the area of hazard assessment and safety evaluation is imperative. Many questions still remain unanswered.

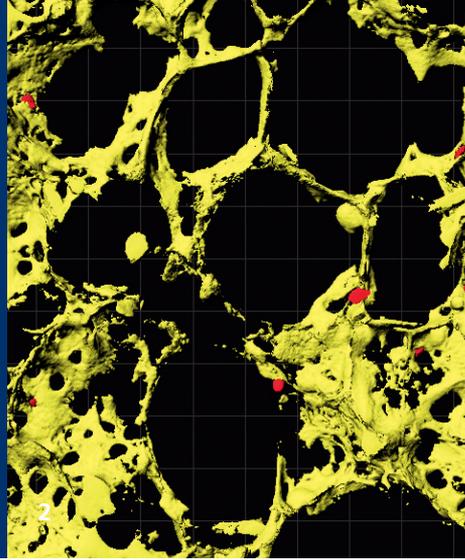
The special properties and high reactivity of nanomaterials are due to their small size. Indeed, this is the reason why existing methods for hazard and exposure assessment need to be modified in order to account for nano-specific aspects.

The institutes of the Fraunhofer Group for Life Sciences are researching a wide range of aspects of nanotechnology, for example new applications in medicine and novel methods for pollutant degradation to protect the environment. Another focus within the Fraunhofer Group for Life Sciences is sustainability, which aims foremost to ensure an appropriate balance between the preservation and use of resources. This is why Fraunhofer researchers are also intensively studying the potential hazards of nanotechnology and are pioneers in a novel scientific discipline – nanotoxicology. They are developing methods to show to what extent and under which conditions nanomaterials may have toxicological significance. They are conducting studies to find out whether nanomaterials have an impact on natural habitats such as water and soil, how they behave in biological systems such as cells, organs, and organisms, and to what extent nanoparticles in packaging materials may be released and migrate into the packaged goods. Potential emissions of nanoparticles during the processing of nanoparticle-containing composites are also being investigated.

Anybody wanting to efficiently and sustainably use next-generation technologies such as nanotechnology is required to actively look into the potential consequences and carry out risk assessment of these technologies. The Fraunhofer Group for Life Sciences is committed to meeting this need.

POTENTIAL





1 Biochip based on functionalized nanoparticles

2 Precision-cut lung slices with live/dead staining

RESEARCH FOR MEDICINE

According to expert opinion, Germany is the worldwide leader in the nanotechnology area which is currently experiencing the most rapid growth, namely the development of nanotechnological applications for the healthcare sector. Nanotechnological methods are expected to lead to novel diagnostics and therapeutics. These could enable faster diagnoses, earlier assessment of therapeutic success, and more efficient use of therapeutics. The partners cooperating in the Fraunhofer Group for Life Sciences are researching this innovative approach, creating new opportunities for patients and healthcare providers.

Biodegradable and biocompatible nanoparticles

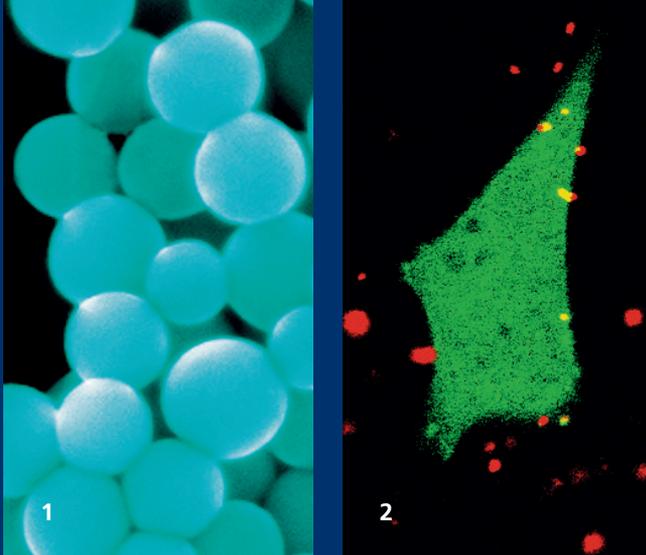
Polymer nanoparticles can be used as carriers for the controlled release of active pharmaceutical ingredients. Increasingly important in this context are biodegradable compounds which, once they have fulfilled their purpose in the organism or the environment, are broken down into harmless degradation products. The physical and chemical properties of biodegradable polymers depend on their functional groups. The combination of nanoparticles with therapeutically relevant proteins allows new pharmaceutical concepts to be experimentally explored.

Nanoparticle-based carrier systems are versatile: they protect sensitive pharmaceutical substances from premature degradation in the organism, but may also release the active agents in a targeted manner. Fraunhofer researchers have developed biocompatible block copolymers. Using the emulsion method, they use these polymers to produce biodegradable nanoparticles into which therapeutic protein compounds such as cytokines or growth factors can be encapsulated. Once released from this capsule, the active substances again display their original bioactivity.

In order to ensure that the polymer nanoparticles, with their load of active substance, actually head for the intended target cells (drug targeting), they can also be functionalized with specific surface properties such as, for example, proteins. Once the nanoparticles have reached their target in the organism, they do not release the active substances randomly, but rather according to a predefined kinetics. The release kinetics are controlled via the molecular weight and the ratio of hydrophilic to hydrophobic monomer units. We are thus in a position to adapt our polymer matrix systems as well as the biodegradable and biocompatible block copolymers to meet our clients' different requirements.

Protein biochips based on functional nanoparticles

Proteins belong to the basic molecules of life. Their functions, structures, and interactions are the base building blocks for biomedical research, diagnostics, and new therapies. Due to a lack of appropriate methods, protein research up until now has concentrated on proteins that are stable and easy to handle. Fraunhofer scientists are now expanding the range of methods. Using functional nanoparticles they are developing microarrays, i.e. special biochips, which due to their modular structure can



1 Biodegradable nanoparticles

2 Functionalized nanoparticles (red) docking to a target cell (green)

be adapted to meet a large variety of needs. Depending on the client's specific requirements, the Fraunhofer Group for Life Sciences can functionalize the microarrays with a wide variety of functional groups, to which biomolecules in turn can be bonded.

This highly versatile research tool allows trace concentrations of proteins to be detected, measured, enriched, and analyzed using state-of-the-art spatially resolved MALDI mass spectrometry.



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Nanoparticles as drug delivery systems – pre-clinical tests

A chemotherapy treatment which affects the tumor but does not damage healthy tissue is one of the primary goals of cancer research. Scientists in the Fraunhofer Group for Life Sciences are studying nanoparticles for tumor therapy and are investigating their potential therapeutic effect in pre-clinical tests. Which nanoparticulate formulations can transport drugs specifically to tumor tissue? Are nanoparticles capable of funneling drugs through highly selective biological barriers such as the blood-brain barrier? These are just two of the many questions we are trying to answer.

The experts in the Fraunhofer Group for Life Sciences are testing countless variants of nanoparticles loaded with active components such as cytostatic agents, photosensitizers, and

siRNA. In addition, the particles are equipped with surface ligands. The ligands serve as a kind of navigation system. They recognize receptors that are typical of tumor cells and bind specifically to them.

Using flow cytometry and confocal laser scanning microscopy, we are investigating cell cultures to explore the kinetics of cellular uptake and accumulation of the loaded particles as well as their distribution within individual cells. We subsequently analyze the degradation of the particles, the release of the active substance, and its biological efficacy.

In our studies we have shown that functionalized nanoparticles can be systematically directed towards target cells and that, in contrast to unmodified formulations, they only accumulate in the target cells, where the cytostatic agent is then released. This is another important step towards targeted chemotherapy.



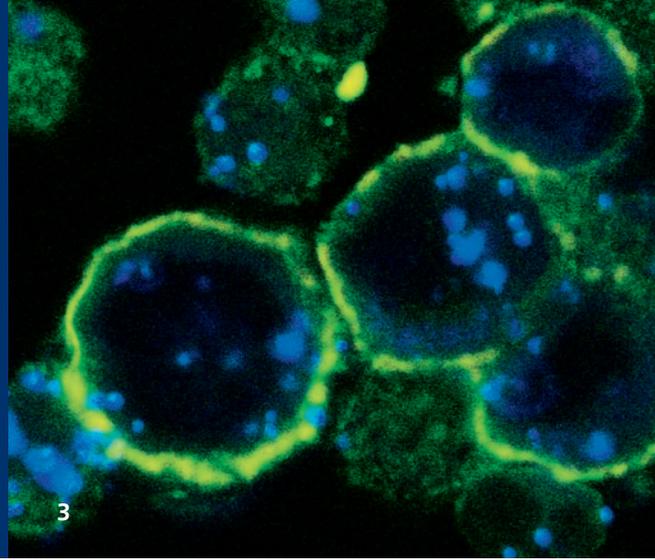
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Nanoparticles as components of contrast media

Fraunhofer scientists in the "Biomedical Ultrasound Research" group are investigating the possibility of using nanoparticles as contrast media for photoacoustic imaging. In this imaging technique, the measurement signal is generated by transforming light energy to thermal energy and finally to pressure. Photoacoustic imaging uses nanoparticles which strongly absorb light in the visible and near-infrared regions of the optical spectrum.

3 Delivery of nanoparticle-encapsulated anticancer drugs to tumor cells



With the help of functionalized nanoparticles, photoacoustic imaging could provide information about molecular-biological changes in the target tissue (molecular imaging). This would require nanoparticles to accumulate in selected tissues or cell structures and to absorb light there within a defined spectrum.

First successful results have already been achieved. We have developed photoacoustic imaging systems for high-resolution visualization of particle clusters in cell cultures and for highly sensitive *in vivo* detection of particles in a small-animal model. With regard to particle synthesis, the focus of our research is the production of biologically absorbable nanoparticles with defined absorption characteristics in a spectral range between 600 and 1100 nanometers.



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Nanotechnology in food packaging

Fraunhofer scientists view the food production chain – from initial production via processing, packaging, and distribution right through to the consumer – as an integral process. In our opinion, food packaging is one of the decisive factors for ensuring food quality and food safety. The packaging not only protects the food from germs such as molds, it also prevents unwanted interactions such as oxidation in the presence of light and oxygen.

The more sensitive the goods, the higher are the demands on the packaging material. Mass-produced plastics often prove to be inadequate here. With nanoparticles, however, it is possible to functionalize packaging materials, giving them additional characteristics. For the packaging industry, interesting options for using nanoparticles are as fillers in varnishes and polymers, as nanocomposites, and as coatings. An example: a layer of only 20 to 30 nanometers of an inorganic material applied by vapor deposition allows the barrier function of polymer films against gases and vapors to be substantially improved – even if the packaging has to be transparent.

Nano-scale modifications can also be achieved with plasma-based technologies. We systematically vary the process chemistry and process parameters in order to functionalize surfaces according to the client's requirements. We can influence different characteristics such as the scratch resistance or modify the interface properties with regard to surface energy. At present, we are developing a surface to which the packaged products adhere less strongly. Our aim is to create a package that can be completely emptied.

Our clients also benefit from the addition of carbon nanotubes (CNTs) to thermoplastic materials. The results are shorter cycle times in the injection molding process for bottles and faster stretch blow molding processes due to improved IR absorption and heat conduction. The Fraunhofer Group for Life Sciences is exploring appropriate concepts and the possibility of producing packaging films based on this approach. In addition, we test and assess the properties of such innovative packaging solutions.



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RESEARCH TO REDUCE CONSUMPTION OF LIMITED RESOURCES

Nanomaterials have great potential for reducing the burden on the environment. Nanotechnology and the resulting products make it possible to use scarce raw materials and energy more efficiently. This may help reduce the consumption of resources and the emission of pollutants and carbon dioxide. In addition, nanotechnology plays an important role in the development of alternative energy sources – a topic of great ecological relevance.

The great potential of nanotechnology for reducing the burden on the environment can be brought to bear in widely differing products:

- More efficient batteries with nanocomposite membranes
- Photovoltaic cells with a higher degree of efficiency
- Nano-scale powders enabling chemical production processes at lower temperature
- Polymer nanocomposites, e.g. for light-weight construction materials
- Nano-scale photocatalysts to replace disinfectants (cleaning with light)
- Nanoporous thermal insulation materials for buildings

Nanotechnology also enables more efficient use of energy and resources in conventional production processes (nanotechnology for production, sustainable production). Nanomaterials and nanotechnologies thus contribute to energy storage, efficient use of energy and resources, and protection of the environment.

Almost one third of all the institutes in the Fraunhofer-Gesellschaft are engaged in nanotechnology. They have pooled their scientific expertise in the Fraunhofer Nanotechnology Alliance, which is focusing its research activities on the following key areas:

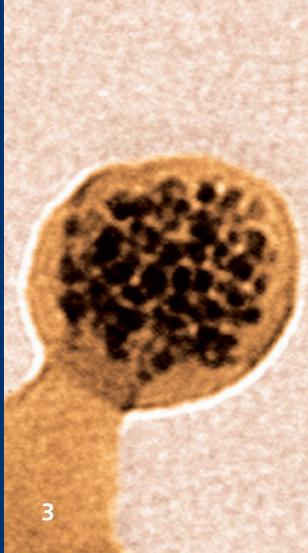
- Multifunctional layers for surface finishing (protection against corrosion, tribology, barrier functions, easy-to-clean coatings)
- Design and production of special nanoparticles for use in biotechnology, medicine, optics, plastics technology, and wastewater treatment
- Use of carbon nanotubes in composites, e.g. for actuator applications or heating elements

For further information, please refer to: www.nano.fraunhofer.de.



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2 *Nanostructured adsorber
for water treatment*

3 *Nanoparticle with
magnetizable core*

Specific removal of environmental pollutants

Active pharmaceutical ingredients are important in our fight against illness and disease, but we certainly would not want to see them in our drinking water. There are different ways in which these substances can get into the environment. The main pathway is via humans, either excreting residues of the medication they have taken or flushing unused portions down the toilet or drain.

Many drugs, however, are not or only partially degraded in biological sewage plants. Liposoluble pharmaceuticals may accumulate in the environment (bioaccumulation); water-soluble substances bind poorly to sediments and thus travel from contaminated surface waters into the groundwater. Over 100 different active pharmaceutical ingredients have so far been identified in the aquatic cycle – some of them at concentrations above the ecotoxicological threshold values. Degradation of these substances via physicochemical processes such as ozonolysis or adsorption on activated carbon is either very costly or the process itself produces toxic degradation products.

We are therefore pursuing a completely new approach: we are removing the pollutants using specific adsorbers produced from nanostructured plastics. During the manufacturing process the plastic beads are provided with a biofunctional surface – a process referred to as “molecular imprinting”. Using this patented process, the polymeric materials are prepared in a nanostructured fashion as selective adsorbers for specific molecules and molecule groups. The water-based manufactur-

ing process we use for this creates selective molecular recognition sites in the polymers. The microstructure or nanostructure of the so-called NanoMIP surfaces (nanoscopic molecularly imprinted polymers) remains after the manufacturing process.

Among the most prevalent micropollutants are pharmaceuticals such as analgesics/anti-inflammatory drugs, anticonvulsants, and beta blockers. We have developed nanostructured and microstructured NanoMIPs which can be used to selectively remove the active agents diclofenac and pentoxifylline from wastewater. In a model, we were able to adsorb 500 micrograms of pentoxifylline in one gram of the NanoMIPs. Pentoxifylline has been classified in the highest water pollution class, namely it is considered to be “severely hazardous to water”.

The specific adsorber beads can be incorporated into a membrane. It is also possible to give the beads a magnetizable core to allow for adsorber particles – together with the adsorbed pharmaceuticals – to be trapped using a magnetic separator.

In particular for organizations producing large amounts of micropollutants – such as hospitals – NanoMIPs may help minimize pollution or even prevent such pollutants from being introduced into the water cycle via contaminated wastewater.



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OPPORTUNITIES RESULTING FROM PREVENTION





1 Freshly ground quartz

2 Bronchiole with cilia
and secretion cells

NANOTOXICOLOGY – POTENTIAL HAZARDS FROM SYNTHETIC PARTICLES

A high degree of safety in the field of nanotechnology can be achieved by carrying out exposure analyses and hazard assessments and by developing preventive recommendations. Potential risks can thus be minimized and controlled, meaning that the chances of bringing to bear nanotechnological developments are substantially enhanced. The important contribution provided by research organizations makes it possible for industry to establish itself in many application areas, so further expanding the potential uses of nanotechnology.

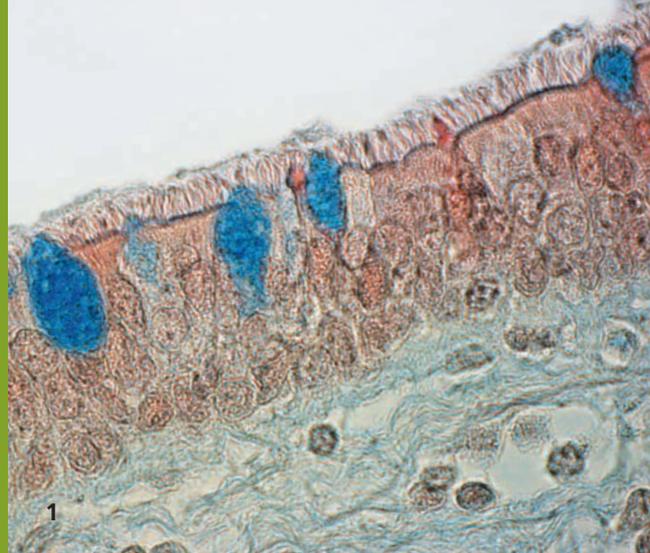
What happens to nanoparticles when they enter the human body or the environment? Researchers in the Fraunhofer Group for Life Sciences are also investigating the potential hazards of nanomaterials. Possible interactions between nanoparticles and living organisms have to be studied with an enhanced range of endpoints, because nanoparticles and particles in the micrometer range differ in their biological effects. This observation seems to be based on differences in their physicochemical properties and size. In parallel with nanotechnology, a new scientific discipline has therefore evolved: the toxicology of nanomaterials.

An important aspect of nanotoxicity research is extrapolation of results obtained *in vitro* and in laboratory animals to humans. Well-founded conclusions in the area of nanotoxicity require not only animal models, but also human cell systems, i.e. cell- and tissue-based *in vitro* test systems. Primary cells from different organs are ideal for this purpose. Their availability, however, is limited, and the partly commercially available cell lines that are used instead of primary cells differ substantially from their presumed equivalents in the human organism – even though initially they were of human origin. This is why we are investigating and developing novel test systems, placing the focus on guaranteed extrapolability of the results to man.

For hazard assessment of chemicals and pharmaceuticals there are standardized and accepted *in vitro* test methods capable of providing reliable data for initial hazard analysis at an early stage of the testing. For nanomaterials the situation is totally different: this group of materials is defined primarily by its dimensions. A glance at the literature reveals a large variety of incongruent data for the results of toxicity tests. There are still substantial gaps in current knowledge and methodological deficiencies in the assessment of potential hazards to human health. In the Fraunhofer Group for Life Sciences, one approach we are pursuing with regard to toxicity screening is therefore the development and validation of *in vitro* tests in parallel to *in vivo* experiments.

Existing *in vitro* approaches at present primarily focus on the mechanisms of action of these materials. Using potential human target tissue, these are already used today to complement toxicological investigations of nanomaterials in animal models.

An appropriate approach for screening novel nanomaterials for their potential toxicity is the procedure outlined in the figure on the next page, which provides for testing of nanomaterials by means of *in vitro* assays after comprehensive

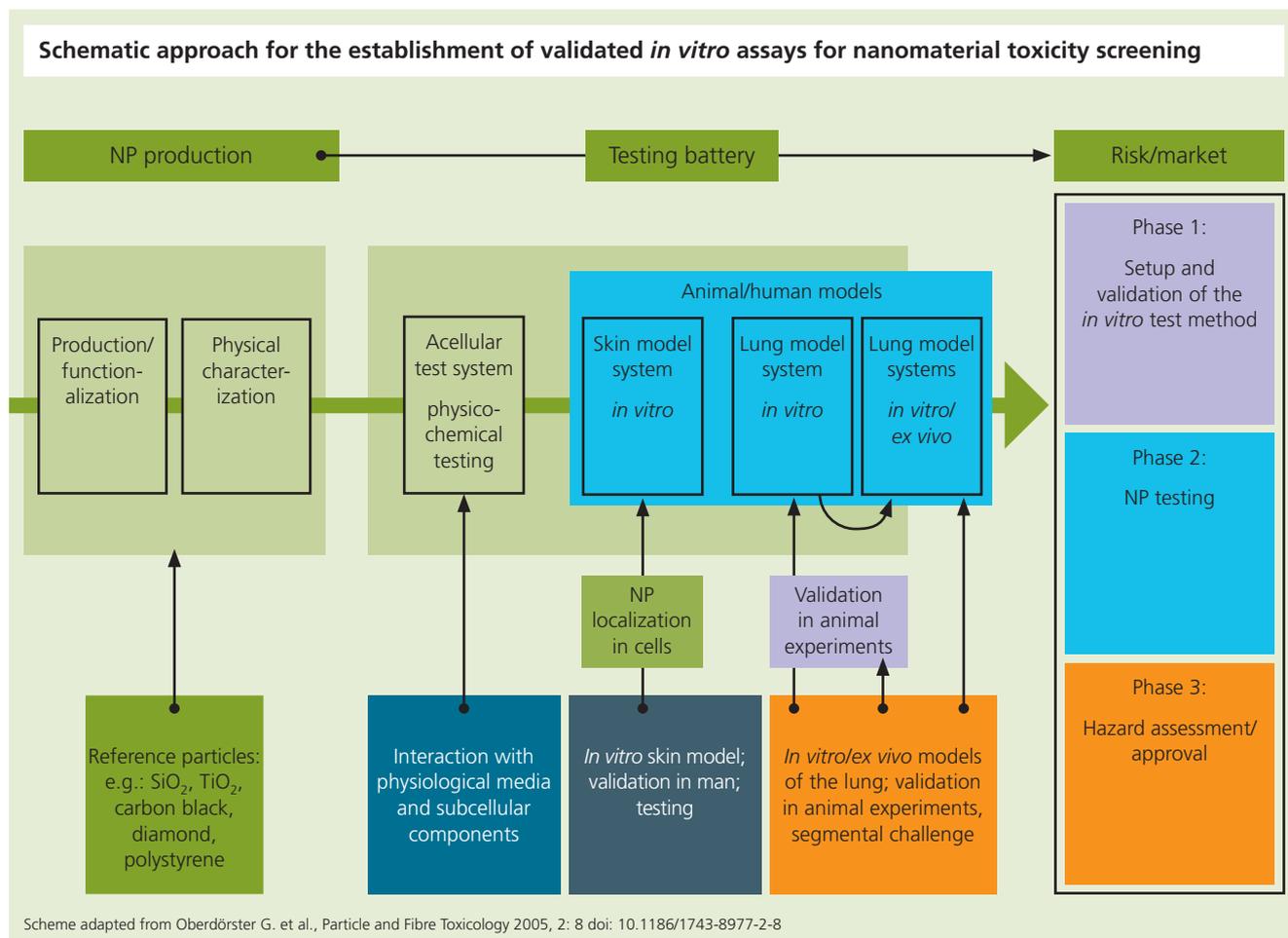


physicochemical characterization. The decisive point here is that these *in vitro* assays have been validated by means of *in vivo* assays performed in parallel.

The exposure risk from nanoparticles concerns the following pathways (with decreasing priority): inhalation, dermal expo-

sure, and ingestion (stomach and intestines). Accordingly, the assays established in the Fraunhofer Group for Life Sciences will be presented here in the following order:

- Uptake by inhalation
- Dermal and oral exposure pathways
- Mechanistic and fundamental assays





1 Microscopic section through the trachea

2 Lung cells

Uptake by inhalation: detection of cytotoxicity and genotoxicity in *ex vivo* and *in vitro* test systems

In the area of "genetic and *in vitro* toxicology", scientists in the Fraunhofer Group for Life Sciences have been studying inhalation toxicology issues for many years, including the toxicity and genotoxicity of fibers, particles, and dust. For their work they use traditional guideline methods and cell culture models (GLP-compliant tests in accordance with, for example, OECD guidelines). In addition, *ex vivo* and *in vitro* methods and models have been established, tailored specifically to nanomaterials and the respiratory tract. These are used to study mechanistic aspects in target cells and tissue.

At present, projects investigating the biological effects (toxicity, genotoxicity, proinflammatory effects) and systemic availability of different fine particulates and nanomaterials are being performed on behalf of clients from industry and public authorities in close cooperation with co-workers from inhalation toxicology and the Fraunhofer Nanotechnology Alliance. Different *in vivo*, *ex vivo*, and *in vitro* approaches are being used. The investigations are focused on cellular uptake into target cells of the lung (macrophages and epithelial cells), on damage to these cells depending on the particle size (agglomerates/aggregates/primary particles), and on the influence of the surfactant, a special lining of the pulmonary alveoli. Well-described cellular effects, associated with the biological activity of particles, are being investigated. Examples of such endpoints, which can be validated in appropriate *in vivo* experiments, are oxidative

stress, inflammation, and genotoxicity. State-of-the-art imaging techniques for ultrastructure analysis (REM/TEM) coupled with elemental analysis (EDX) also allow visual detection of the test materials in cells and tissue. Together with complementary *in vivo* studies, the *in vitro* data serve as a basis for risk assessment of the investigated materials, which is performed by experts in the field of chemical risk assessment.

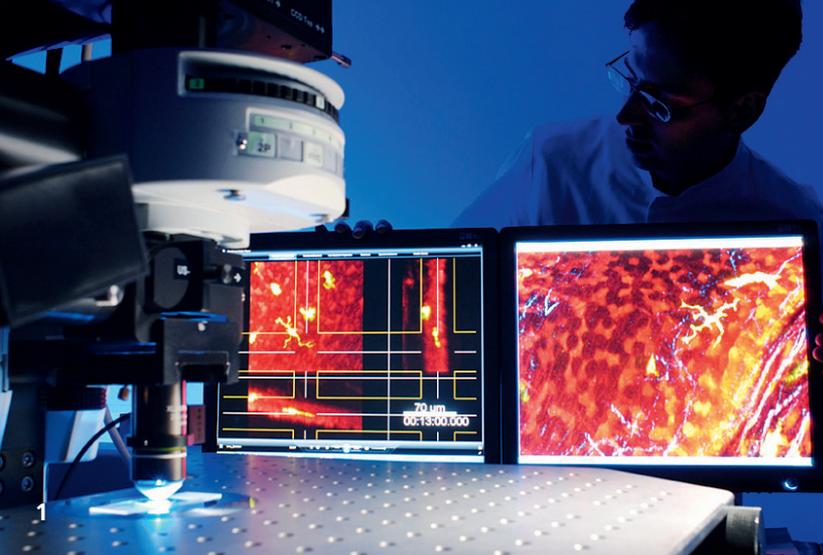


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***In vitro* immunotoxicological assays**

By means of a comprehensive spectrum of *in vitro* assays we investigate the immunotoxicological effects of nanoparticles using established state-of-the-art methods. These include, for example, real-time RT-PCR according to the UPL principle, which we use for gene expression analysis of a broad range of immunologically relevant genes such as cytokines, chemokines, toll-like receptors, and others, or for flow cytometric analyses (immunophenotyping, intracellular staining of cytokines and phosphoepitopes).

In addition, the evaluated xCELLigence real-time cell analysis system means that we possess an innovative method for ultra-sensitive analysis of the impact of nanoparticles on the function of adherent cells (macrophages, endothelial cells, and epithelial cells). This method is based on impedance measurements (GLP standard). The cells are placed on gold electrodes at the bottom of a 96-well plate. Changes at the sites of contact between the cell and the gold electrode, which may be caused by proliferation, movement, adherence strengthening, receptor activation, or cell death, result in a change in the impedance. This can be measured in real-time as a cell index with extremely high time resolution.



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***In vitro/in vivo* immunotoxicological assays**

Potential immunotoxic effects after nanoparticle deposition in the respiratory tract can be determined using *in vitro* models (*ex vivo* alveolar macrophages, commercially available cells from the respiratory tract). For this, cytokine concentrations, formation of oxygen radicals, or phagocyte performance are measured, and immunohistochemical methods are deployed. These tests are used *in vitro* for immunotoxicity screening or are often included in the final spectrum of assays to complement *in vivo* inhalation tests in rodents.

Besides animal experiments, controlled studies in humans are also feasible. These are performed, for example, to investigate the effects of inhaled nanoparticles (carbon particles) on the severity of an allergic response (challenge with grass pollen). The background here is that epidemiological studies have shown an increased incidence of asthmatic symptoms in asthma patients after increased exposure to nanoparticles. Inflammatory cells and immunotoxicological parameters can be analyzed in lung lavage fluid isolated from lung segments.



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1 Live cell monitoring

2 Lung function testing unit



In vivo inhalation toxicology research

Nanoparticles are taken up by the organism primarily by inhalation and deposition in the respiratory tract. Besides possible harmful effects in the lungs, nanoparticles have high penetration capacity and so have the potential to act systemically and induce damage even in distant organs or tissue.

The Fraunhofer Group for Life Sciences has a lot of experience investigating particle and fiber toxicity, for example of ultrafine particulate matter such as amorphous SiO₂, TiO₂, and carbon black, as well as carbon nanotubes taken up by inhalation. The scientists have many years of experience generating respirable aerosols and investigating particle-related biological effects. Important requirements in these investigations are the maintenance and documentation of well-defined aerosols for the whole duration of the exposure and the use of a broad, interdisciplinary range of endpoints. Inhalation tests are performed as collaborative projects involving different working groups and a combination of different endpoints such as clinical chemistry (changes in the blood, lung lavage), histopathology, chemical analysis of particle retention and translocation, as well as analyses by electron microscopy.

In order to also take into account special aspects of lung physiology, we investigate the interaction of lung surfactant, a special lining of the pulmonary alveoli, with nanoparticles deposited in the lung. We study its role as a physiological barrier with regard to the uptake and transport of nanoparticles.

In addition, we actively collaborate in the OECD program on the nanospecific investigation of high-volume ultrafine particulates (ZnO, SiO₂, and TiO₂). The projects performed in this program are interdisciplinary, aimed at establishing validated test systems for the assessment of the toxic potential of nanoparticles and at closing data gaps.

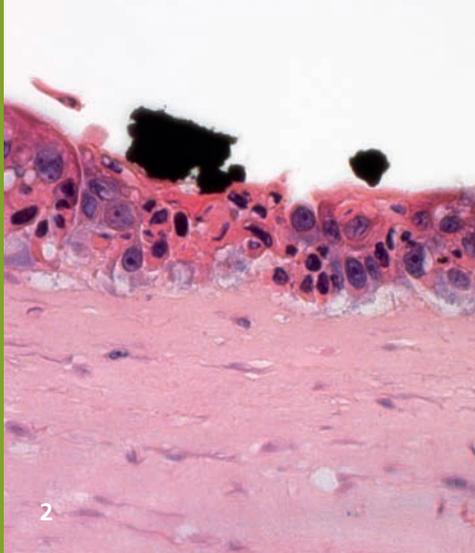


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1



2

1 Three-dimensional skin testing systems

2 Skin model with deposited nanoparticles

Measuring ultrafine particles in the workplace

Inhalation of dust in the workplace can be a significant health hazard. This holds true in particular for ultrafine dust and nanoparticles. The current debate on occupational safety clearly suggests that ultrafine dust should be considered separately. In the majority of cases, however, ultrafine dust does not occur in an isolated state. It is normally masked by larger particles and is only present at low mass concentrations. Separate measurement of the exposure to ultrafine particles and nanoparticles is therefore difficult.

In the Fraunhofer Group for Life Sciences a new sampler has been developed, called the "Hybrid Aerosol Classifier". It is a small personal sampler weighing only 50 grams which enables specific measurement of inhalable dust. The dust can be analyzed separately in five health-relevant particle size ranges. The important lowest size range for particles below 100 nanometers has a special feature: four partial streams of the ultrafine fraction can each be diluted by a different factor and passed through a filter segment. The deposits can subsequently be analyzed in a differentiated manner.

In the design and construction of the device, great importance was attached to quickness and ease of use. It can be operated without difficulty during a complete work shift.



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In vitro test systems for the skin, intestine, and liver

In vitro tests with cell cultures are only relevant for cytotoxicity assessment of nanomaterials if it can be demonstrated that nanoparticles overcome the body's barriers (penetration), are distributed via the blood stream (resorption), and are thus able to reach the body's organs. We, therefore, use different test systems, such as skin, intestine, and liver, to study the penetration and resorption behavior of nanomaterials. Emphasis is always placed on physiological cell culturing, so as to mimic the body's barriers *in vitro* close to the natural situation. The skin model thus allows the penetration of particles through the stratum corneum and the epidermis to be analyzed.

A trachea model is also available, which we use to investigate how particles affect the cells of the upper airways once they have been inhaled.

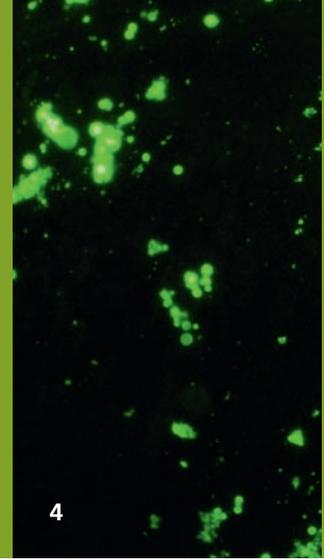
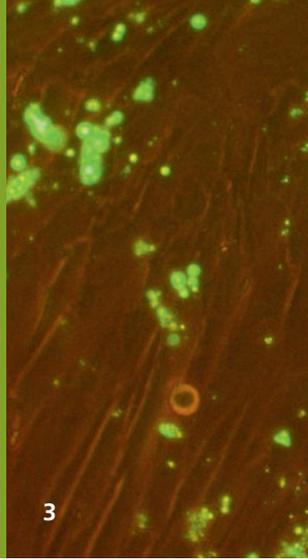
Using these three-dimensional models, we are well qualified to investigate and answer your questions about the biocompatibility and toxicity of a wide range of different materials – regardless of whether these are aerosols, liquids, or solids.



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3, 4 Pancreatic stem cells – the uptake of nanoparticles differs between cell types



3

4

***In vitro* test system with human adult stem cells**

Due to their capability to differentiate into different cell types, human adult stem cells might allow the potential nanotoxicity of particles to nerve, muscle, epithelial, and many other cells to be studied. It is known that there are substantial differences in the uptake of nanoparticles depending on the cell type. This has also been demonstrated in a stem cell culture: some types of cells accumulate large amounts of nanoparticles, whereas others do not incorporate any particles at all.

Different parameters such as cell viability, adhesion behavior, proliferation behavior, and long-term survival can be investigated in adult stem cells by using common methods of cell and molecular biology. The aim is to provide relevant information that will enable the definition of guidelines ensuring maximum safety for those handling nanoparticles.

Chip-based test systems for investigating nanoparticle-cell interactions

Biohybrid systems – a combination of biological cells with technical microsystems – are the basis for improved assay technologies. Cell-based test systems with increased sensitivity and reproducibility, information at the single-cell level, and long-term studies *in vitro* are then possible. Furthermore, we can determine not only whether there is a cellular effect, but can now also find out why cells respond in a particular way (mechanisms of action). This is important when products have to be optimized with regard to a certain biological effect. Tests can be performed with nanoparticles made of many different materials, such as biodegradable polymers, and inorganic and metal-based materials. Using our technologies, we offer services to develop devices, customized test systems, and support in the development of drugs, therapies, and materials.



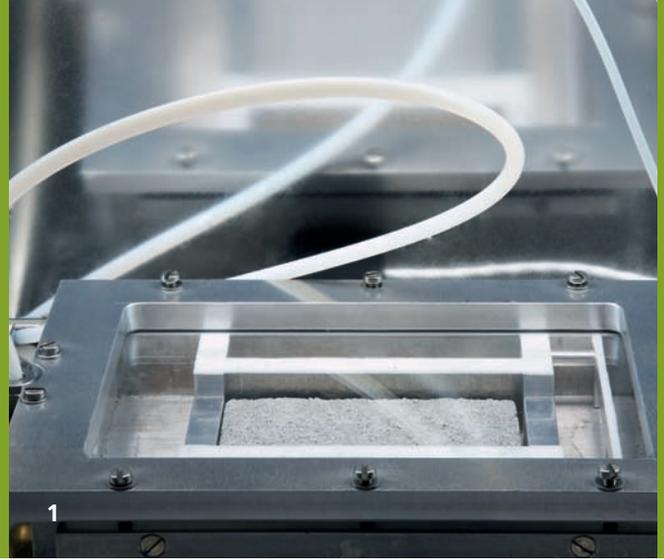
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RESEARCH FOR ENVIRONMENTAL PROTECTION

Whether and how nanomaterials affect the environment cannot yet be sufficiently evaluated. We are of the opinion, therefore, that all actions should be governed by the precautionary principle and we are actively investigating the potential environmental hazards of nanomaterials.

Effects and behavior of nano-objects in the environment

Environmental nanotechnology research is currently undergoing rapid development. The Fraunhofer Group for Life Sciences has had close contact with international (e.g. OECD, EU) and national authorities (e.g. the German Federal Environmental Agency) for many years. Our experts collaborate in relevant committees (e.g. OECD, ISO) and major national and international research programs of the European Union, the German Federal Ministry of Education and Research, and the German Federal Ministry for the Environment, Nature Conservation and Nuclear Safety. We are thus able to guarantee that our research work always takes into account the most recent developments and findings in environmental research.

In order to characterize the environmental properties of free nano-objects and explore their potential effects on the environment we conduct experimental studies using test methods which are accepted by the authorities. The range of methods we employ covers standard tests based on international guidelines (e.g. OECD) and extends through to comprehensive studies on very complex issues. These may also be performed in compliance with REACH requirements. Studies under GLP conditions are the standard. Since meaningful simulation experiments, in particular, are often not standardized, we offer to design simulation experiments tailored to clients' specific problems and consult with the authorities in advance to ensure their acceptance.

Ecotoxicology of nano-objects

We possess expert knowledge in the following areas:

- Standard test methods required for ecotoxicological rating and classification of a material
- Long-term ecotoxicity studies
- Studies aimed at a refinement of the PNEC, for realistic assessment of the hazard ratio
- Studies describing the effects in specific environmental compartments
- Differentiated application of nano-objects in aquatic and terrestrial ecotoxicity tests, taking into account potential interactions with the test media and possible alterations of the nano-objects and their agglomerates

We have a comprehensive range of methods which allow us to characterize the dispersion of nano-objects. The size distribution in agglomerates and measurement of the zeta potential are two examples of parameters we can measure. The relationship between environmental conditions and effects can thus be elucidated.



1 Investigation of photocatalytically active coatings

2 Microcosm growth

Behavior of nano-objects in the environment

In order to estimate the behavior of nano-objects in the environment, we measure a variety of relevant data and offer studies and simulations. Whenever possible, we resort to simulation methods originally developed for the testing of chemicals. They guarantee good acceptance, also by the authorities. The established methods are adapted to meet the specific requirements of testing nano-objects, but also customized solutions for specific problems and innovative simulation techniques are developed in close cooperation with the client and object-specific testing strategies are designed.

We are thus in a position to evaluate the mobility, behavior, and distribution of nanomaterials in individual environmental compartments. This is relevant, for instance, in the context of soil, water bodies, and sewage treatment plants. Furthermore, we investigate the materials' bioaccumulation potential in different organisms such as fish and earthworms.

Nano-objects as product constituents

Nanotechnology is used systematically to endow products with defined features. These include, for example, chemical or crystalline properties of nano-objects or their surfaces, which are implemented in product systems. For comparative demonstration of the photocatalytic activity of self-cleaning surfaces or air-cleaning surfaces, standardized methods have been established. The experts of the Group have been involved in this work. Examples are the degradation of air pollutants such as NO_x (ISO 22197-1) and the detection of antibacterial activity (ISO 27447). For numerous other applications, no standard methods are available to provide evidence of their efficacy. We are able to simulate specific application areas and to offer functional tests having different degrees of complexity as well as practice-oriented simulation experiments, and customized tests. The strengths of a product and expected effects can thus be proven by an independent research institution, and unwanted side effects can be recognized in time and therefore eliminated.



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PREVENTIVE TESTING OF INTELLIGENT PACKAGING SYSTEMS

According to the precautionary principle, Fraunhofer scientists are investigating whether nanoparticles can pass from nanoengineered packaging materials to the packaged food and are evaluating the potential hazards that might result from such a migration. As there are currently no data available in this area, the Fraunhofer Group for Life Sciences feels there is a substantial need for research and action here.

The decisive factor determining the migration potential of nanoparticles is the process by which the packaging material is functionalized. The following processing variants are possible:

Production of a multilayer composite by lamination

The sealing layer is connected with the nanoparticle-containing layer via a lamination process. As the adjacent layers are not thermally processed but are fixed with an additional laminating adhesive, migration of nanoparticles into the sealing layer is very unlikely.

Production of a multilayer composite by co-extrusion

No direct contact between nanoparticles and the packaged food should take place with this composite, but it cannot be strictly excluded. As this composite is produced by melt compounding, migration of nanoparticles into the layer in contact with the food is certainly possible during the melting phase

Incorporation of nanoparticles into monolayer plastics

If monolayer polymers without sealing layers are mixed with nanoparticulate material, there will be direct contact with the packaged food. Migration of nanoparticles, therefore, is possible. The extent of the migration depends on the substrate as well as on the dimensions of the incorporated nanoparticles and on the processing conditions.

Internal coating with a nanomaterial

With this technology, direct contact between the packaged food and the nano-coating or nano-lacquer takes place. Migration of nano-scale fragments from this internal layer to the packaged food is possible.

1 *Functionalized packaging films*

2 *Tailored packaging solutions for food*



In the above-described variants, there is an increasing chance of nanoparticle migration. In order for such migration to be detected, however, measurement technology and methods have to first be developed.

We are focusing on answering the following questions:

| What nano-scale materials and substances are used for
producing food packaging?

| Is it possible for nanoparticles to migrate from the
packaging material to the packaged food?

| If so, under what conditions does migration take place
and to what extent?

What methods can be used to analyze these processes?

The work involves both experimental and theoretical approaches.



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THE FRAUNHOFER GROUP FOR LIFE SCIENCES

The comprehensive and individually tailored services offered by the Fraunhofer Group for Life Sciences for the application of novel technologies require an organization that covers a broad range of disciplines, methods, and equipment. Under the motto “research for human health and the environment”, the Fraunhofer Group for Life Sciences offers its clients a rich pool of complementary expertise.

Six Fraunhofer institutes, each having proven in-depth expertise in different areas within the life sciences, are involved in this Group: the Fraunhofer institutes for Biomedical Engineering (IBMT), Interfacial Engineering and Biotechnology (IGB), Molecular Biology and Applied Ecology (IME), Toxicology and Experimental Medicine (ITEM), Process Engineering and Packaging (IVV), and Cell Therapy and Immunology (IZI). Their combined knowledge of biology, chemistry, biochemistry, biotechnology, medicine, pharmacology, ecology, and nutritional science is thus pooled and synergized within this Fraunhofer Group. In all these Fraunhofer institutes, the scientists collaborate in interdisciplinary teams, so that tailored know-how concerning information technology, engineering science, and legal requirements is also available. Research and implementation at the client’s facilities therefore go hand in hand.

The Fraunhofer-Gesellschaft stands for reliable partnership in applied research. As the largest research organization of its kind in Europe, it develops market-oriented solutions tailored to the specific requirements of each client. A solid basis for this is its own preliminary research, geared to the basics and frequently undertaken in close cooperation with universities and other academic institutions.

One of the most important things we have learned: the path from the very first idea to the perfect solution is always very exciting – and we will gladly go down this path with you.

Business units of the Fraunhofer Group for Life Sciences:

Medical Translational Research and Biomedical Technology: The Challenge of Innovative Diagnostics and Personalized Therapy

Regenerative Medicine: The Challenge of Qualified Biobanking and Controlled Self-Healing

Healthy Foods: The Challenge of High Consumer Acceptance and Disease Prevention

The New Potentials of Biotechnology: The Challenge to Learn from Nature for Industrial Exploitation

Process, Chemical, and Herbicide Safety: The Challenge of Environmental and Consumer Protection



Do you have any general questions regarding the Fraunhofer Group for Life Sciences, or any suggestions or requests?

Dr. Claus-Dieter Kroggel, Head of the Group's Central Office, will be pleased to assist you, so that you can quickly reach your goal.

Prof. Dr. Dr. Uwe Heinrich
Chairman of the Fraunhofer Group for Life Sciences and Executive Director of the Fraunhofer ITEM



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